



**Steel Construction Certification Scheme Limited**

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## Welding Certificate

### 2273 – CPR – 0594 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0594

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

<b>Manufacturer</b>	<b>Apex Steel Structures Ltd</b>
<b>Facilities of the Manufacturer</b>	Kings Close, Charfleets Industrial Estate, Canvey Island, Essex, SS8 0QZ
<b>Standard</b>	<b>BS EN 1090-2:2018</b>
<b>Execution Class</b>	up to EXC 3 according to BS EN 1090-2:2018
<b>Welding Process(es)</b>	111 - MMA manual metal arc with covered electrode 135 - MAG welding with solid wire electrode
<b>Base Material(s)</b>	Group 1 materials with yield $\leq$ 355Mpa
<b>Responsible Welding Coordinator</b>	Jim Carmichael – CSWIP 3.2.2 (up to and including EXC 3)
<b>Alternate</b>	Derek O'Flaherty – competency assessed by SCCS approved course (up to and including EXC 2)
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with <b>BS EN 1090-1:2009+A1:2011</b> are implemented.
<b>Date of first issue</b>	<b>July 2017</b>
<b>Date of this issue</b>	<b>16 September 2020</b>
<b>Date of expiry</b>	<b>8 July 2023</b>
<b>Validity Period</b>	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standard's requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**  
Dr S Pike  
MIMMM C.Eng

**Director of Certification:**  
SL Blackman  
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